DRA
NAD Klima Ontario
2840, Argentia Road, Unit 6 , Mississauga (Ont) L5N 8G4
$\begin{aligned} \text { Date } & \square \\ \text { Project } & \square \\ \text { Engineer } & \square \\ \text { Contractor } & \square\end{aligned}$
$\qquad$


## The diffuser

- Made of 22 ga brushed steel for ducts inferior to 508 mm ( 20 in) in diameter, and 20 ga for diameters superior or equal to 508 mm (20 in).
- Diameters ranging from 305 mm ( 12 in ) to 1118 mm ( 44 in ).
- Assembled using union sleeves..
- Steel reininforcements inside ducts of more than 433 mm (17 in) in diameter.
- Painted with a TGIC-free polyester powder coat
- RAL colour chosen by the customer.
- Slots containing ABS eccentric rollers.
- 100 mm (4 in) long eccentric rollers.
- Eccentric rollers have alphanumerically identified, allowing for an adjustment of the air flow.
- Air flow pattern over 180 degrees.
- Easy-to-clean
- Reducer fitting or a perforated balancing damper after 5 active sections.
- Duct section can be passive (without slots).


## Accessories

All of the standard accessories (elbows, sleeves, reducers, multi-branch connectors, etc.) are available in the precise dimensions of the ducts.

For air balancing reasons, reducers or balancing damper are required between multiple sections. (see DRA Catalog p. 5).


Coudes et raccords


For Q , the inlet diameter can not exceed the outlet diameter

## Assembly

The sections of the diffuser DRA are assembled by connection sleeves adapted to the diameter of the duct.


Standard sleeve : 120 mm and no space between DRA

Thanks to the shape of the eccentric rollers and adjustment dial with alphanumeric characters, the air jet's direction at the diffuser's outlet can vary up to $180^{\circ}$. For each direction, there are two (2) rollers positions ("reduced" or "not reduced"), as illustrated in figure E .

The length of each roller is 100 mm and they are individually adjustable. As a result, the combinations of airflow are almost infinite. In manufacturing, the ducts are individually adjusted for each project. The standard setting for the rollers is set to diffusion mode in positions " 21 " and " 65 " alternately. This setting produces strong induction, which can be used to meet heating and cooling needs, thereby creating high mixing levels.

As a result, the divergent mode allows jets to blow in more accurate directions.
This mode also allows a longerprojection of the airflow. In specific zones, which are usually difficult to cover, a specialized setting can be created. Figures $C$ and $D$ show the relationship between the position of the eccentric roller and the direction of exiting airflow. Note that to maximize air projection, multiple jets can be orientated in the same direction to optimize the coverage of a zone, even when heating.


## Ecdentric roller Figure E



DRA - Dimensions et poids


| Diameter in (mm) | Weight of passive DRA (kg) |  |
| :---: | :---: | :---: |
|  | Sheet thickness : 0.85 mm |  |
| 12 (305) | 5.92 | 8.34 |
| 14 (356) | 6.88 | 9.71 |
| 16 (406) | 7.85 | 11.08 |
| 18 (457) | 8.82 | 12.45 |
|  | Sheet thickness :$1.00 \mathrm{~mm}$ |  |
| 20 (508) | 11.53 | 16.28 |
| 22 (559) | 12.67 | 17.90 |
| 24 (610) | 13.81 | 19.51 |
| 26 (660) | 14.95 | 21.13 |
| 28 (711) | 16.09 | 22.75 |
| 30 (762) | 17.23 | 24.36 |
| 32 (813) | 18.37 | 25.98 |
| 34 (864) | 19.51 | 27.59 |
| 36 (914) | 20.65 | 29.21 |
| 38 (965) | 21.80 | 30.82 |
| 40 (1016) | 22.94 | 32.44 |
| 42 (1067) | 24.08 | 34.05 |
| 44 (1118) | 25.22 | 35.67 |





Codification for end-cap

| DRA | CAP (End-cap), BEC (Beveled end-cap with or without logo ), BES (Beveled end-cap+slots), BEG (Return beveled end-cap) |  |  |  |  |  | Product <br> Diameter |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\begin{gathered} 305,356,406,457,508,559,610,660,711,762,813,864, \\ 914,965,1016,1067,1118 \end{gathered}$ |  |  |  | Beveled end-cap BEC, BES, BEG |  |
|  |  |  | $\begin{aligned} & 9003 \\ & 9010 \\ & \text { 00SB } \\ & \text { 00SM } \\ & \hline \end{aligned}$ | White <br> Cream <br> Solar Black (Standard matte black) <br> Silver Matte (Standard metallic grey) <br> RAL color (write the number of RAL color) |  |  | Color |
|  |  |  |  | A $=$ With insulation with closed cells $X=$ Without insulation |  |  | Acoustic insulation |
| DRA | CAP | 305 | 9003 | X |  |  | Example |



## Coding for the branches



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## DRA - Codification

## Coding for anchorage system, with rail



Coding for suspension accessories with threaded rods
(threaded rods are supplied by the installer)

| RCT | Threaded rod cover <br> $16 \mathrm{~mm} \times 3.05 \mathrm{~m}$ ( $5 / 8 \mathrm{in} \mathrm{X} 10 \mathrm{ft}$ ) |  |
| :---: | :---: | :---: |
|  | ```\(9003=\) White \(9010=\) Cream OOSB = Solar Black 00SM \(=\) Silver Matte``` $\qquad$ ```\[ =\text { RAL color* (write the } 4 \text { numbers) } \] \[ \overline{X X X X}=\text { Non paint } \]``` | Color |
| RCT | 9003 | Example |
| Touch-up spray paint |  |  |
| CAN 9003 Paint can (RAL 9003) <br> CAN ___ Paint can (other colour RAL) (write the number of the color) |  |  |
|  | N-9003 | Example |

Description of anchors for the ceiling

| CPA | Anchor with hook <br> nickel plated <br> $\emptyset 13 \mathrm{~mm} \times 70 \mathrm{~mm} \times 14.3 \mathrm{~mm}$ <br> (Ø 1/2 in X 2 3/4 in X 9/16 in) |  |
| :---: | :---: | :---: |
| CCP | Swiveling anchor nickel plated Not adjustable $\varnothing 25 \mathrm{~mm} \times 28.5 \mathrm{~mm}$ ( $\varnothing 1$ in $X 1$ 1/8 in) (screw not supplied) |  |

Description of anchor for the diffuser



[^0]:    Notes: The «W » branch may have two different outlet diameters. * For « S » and « W » fittings, add an elbow to the degree and diameter chosen to complete the branch.
    ** For «Q », the input diameter can not exceed the output diameter.
    Our thermolacqued paint are available in the RAL color chart only. Metallic colors available on request.

