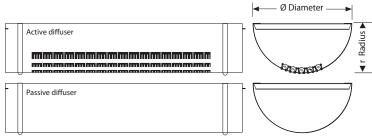
NAD Klima Ontario 2840, Argentia Road, Unit 6, Mississauga (Ont) L5N 8G4 (416) 860-1067 ontario@nadklima.com

144 rue Léger, Sherbrooke (Qué) J1L 1L9 (819) 780-0111 • 1 866 531-1739

NAD Klima

info@nadklima.com

Date Date Project Date Contractor



The diffuser

- Made of 22 ga brushed steel for ducts inferior to 508 mm (20 in) in diameter, and 20 ga for diameters superior or equal to 508 mm (20 in).

- Diameters ranging from 305 mm (12 in) to 1118 mm (44 in).
- Assembled using union sleeves..

DRA

Submittal

nad

I M

NADE /A

CANADA

- Steel reininforcements inside ducts of more than 433 mm (17 in) in diameter.
- Painted with a TGIC-free polyester powder coat
- RAL colour chosen by the customer.
- Slots containing ABS eccentric rollers.
- 100 mm (4 in) long eccentric rollers.
- Eccentric rollers have alphanumerically identified, allowing for an adjustment of the air flow.
- Air flow pattern over 180 degrees.
- Easy-to-clean
- Reducer fitting or a perforated balancing damper after 5 active sections.
- Duct section can be passive (without slots).

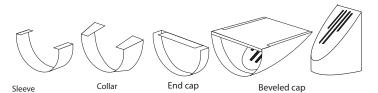
Accessories

All of the standard accessories (elbows,

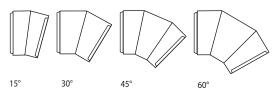
sleeves, reducers, multi-branch connectors, etc.) are available in the precise

dimensions of the ducts.

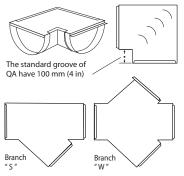
For air balancing reasons, reducers or balancing damper are required between multiple sections. (see DRA Catalog p. 5).







 15° 30° 45° The standard radius are base on : r (c/c) = $1.5\emptyset$



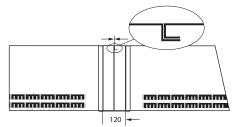


For S and W, add an elbow to degree and diameter choosed to completed the fitting

For Q, the inlet diameter can not exceed the outlet diameter

Assembly

The sections of the diffuser DRA are assembled by connection sleeves adapted to the diameter of the duct.



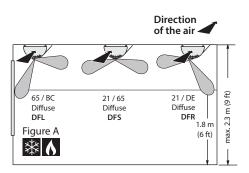
Standard sleeve : 120 mm and no space between DRA

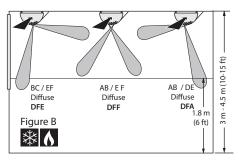
Thanks to the shape of the eccentric rollers and adjustment dial with alphanumeric characters, the air jet's direction at the diffuser's outlet can vary up to 180°. For each direction, there are two (2) rollers positions ("reduced" or "not reduced"), as illustrated in figure E.

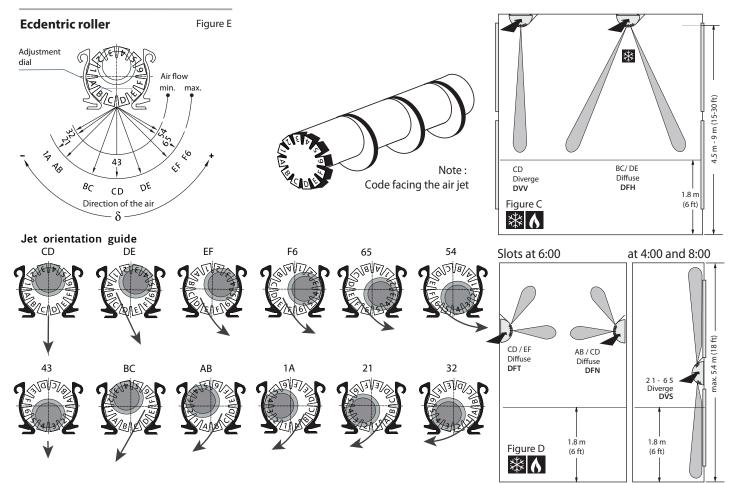
The length of each roller is 100 mm and they are individually adjustable. As a result, the combinations of airflow are almost infinite. In manufacturing, the ducts are individually adjusted for each project. The standard setting for the rollers is set to diffusion mode in positions "21" and "65" alternately. This setting produces strong induction, which can be used to meet heating and cooling needs, thereby creating high mixing levels.

As a result, the divergent mode allows jets to blow in more accurate directions.

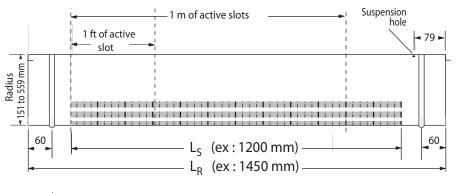
This mode also allows a longerprojection of the airflow. In specific zones, which are usually difficult to cover, a specialized setting can be created. Figures C and D show the relationship between the position of the eccentric roller and the direction of exiting airflow. Note that to maximize air projection, multiple jets can be orientated in the same direction to optimize the coverage of a zone, even when heating.

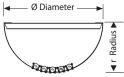






Duct length	LR	1000	1450				
Slot length	LS	800	1200				
		Weight per slot (kg)					
		0.30	0.44				
Diameter in (mi		Weight of pas	ssive DRA (kg)				
		Sheet thickn 0.85 mm	ess :				
12 (305)	5.92	8.34				
14 (356)	6.88	9.71				
16 (406)	7.85	11.08				
18 (457)	8.82 12.45					
		Sheet thickness : 1.00 mm					
20 (508)	11.53	16.28				
22 (559	22 (559) 12.67						
24 (610)	13.81	19.51				
26 (660)	14.95	21.13				
28 (711)	22.75					
30 (762)	17.23	24.36				
32 (813)	18.37	25.98				
34 (864	34 (864) 19.51						
36 (914	36 (914) 20.65 2		29.21				
38 (965)	21.80	30.82				
40 (1016	5)	22.94	32.44				
42 (1067	7)	24.08	34.05				
44 (1118	3)	25.22	35.67				





DRA - Codification

A									Product
1000, 14	50								Length L _R
		= Spec		write ir					Length of slots L _s
	XXXX						60, 7	/11, 762, 813, 864, 914, 965, 1016, 1067, 1118	Diffuser diameter Ø
			= Pass 2, 3,		5, 7, 8	3, 9, 10,	, 11	, 12, 13, 14	Number of slots
			005 006 007		s at 3 s at 0 s at -3	0°(5h)		048 = Slots at (4h) and at -60° (8h) 468 = Slots at (4h), 0° (6h) and at -60° (8h) AAA = Other (specify in annotation) XXX = Passive	Slot position
				DFS DFR DFL DFF DFT	= Di = Di = Di = Di = Di	iffuse w iffuse w	indo indo eigh D /		Air flow
					C B		m rc roll		Roller color
						00SM	= Cr = So = Si		Diffuser color
								= With closed-cell acoustic insulation = Without insulation	Acoustic insulation
								D = With damper X = Without damper	Balancing damper
								R = With register (perforated plate) X = Without register	Register
		305 -	006	DFS		9003			Exemple

Codification for reducers Ø-Input DRA RED = ReducerProduct 356, 406, 457, 508, 559, 610, 660, 711, 762, 813, 864, 914, 965, 1016, 1067, 1118 Ø input diameter enght 305, 356, 406, 457, 508, 559, 610, 660, 711, 762, 813, 864, 914, 965, 1016, 1067 > Ø Ø output diameter $S=Standard \ \ \alpha=14^{\circ}$ Length A = Other (specified in annotation) 9003 = White 9010 = Cream 00SB = Solar Black (Standard matte black) Color 00SM = Silver Matte (Standard metallic grey) = RAL color (write the number of RAL color) A = With insulation with closed cells **Acoustic insulation** X = Without insulation DRA RED 356 305 S 9003 Х Example

DRA - Codification

Codi	ficatio	on for	r sleeve and collar	
DRA	SLE (S	Product		
		305, 3	Diameter	
			9003 = White 9010 = Cream 00SB = Solar Black (Standard matte black) 00SM = Silver Matte (Standard metallic grey) = RAL color (write the number of RAL color)	Color
DRA ·	SLE ·	203 -	9003	Example

Codification for end-cap

DRA	CAP (End-cap	o), BEC (B	Product Diameter		
			356, 406 914, 965			
			9010 = 00SB = 00SM =	= White = Cream = Solar Black (Standard matte black) = Silver Matte (Standard metallic grey) = RAL color (write the number of RAL color)	Color	
				A = With insulation with closed cells X = Without insulation	Acoustic insulation	
DRA ·	CAP	305	9003	- X	Example	

Codification for elbows

Codi	ficatio	on fo				
DRA	ELB	= El	bows	Product		
		15,	30, 45,	60, 0	QA 15 30 45 60 QA	Angle
			305,	356,	406, 457, 508, 559, 610, 660, 71\$°, 762, 8°3, 864, 9†4°, 965, 1016 [,] 0°067, 1118 ^{QA}	Diameter
					- Standard (r (c/c)= 1.5 Ø) (inner corner of the QA: 100 mm) see on page 2 - Other (specified in annotation)	Radius
					9003 = White 9010 = Cream 00SB = Solar Black (Standard matte black) 00SM = Silver Matte (Standard metallic grey) = RAL color (write the number of RAL color)	Color
					A = With insulation with closed cells X = Without insulation	Acoustic insulation
DRA	- ELB -	- 15	- 305	- S	9003 - X	Example

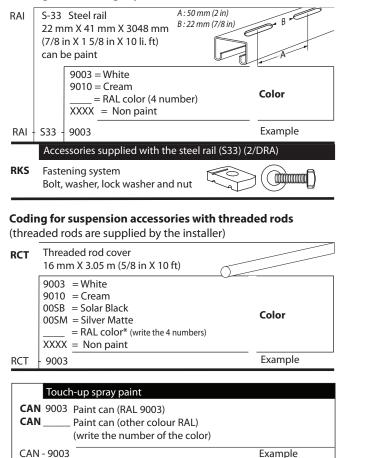
Coding for the branches

DRA	BRA	= raco	Product						
		305, 3	5, 356, 406, 457, 508, 559, 610, 660, 711, 762, 813, 864, 914, 965, 1016, 1067, 1118				ØD - Input diameter		
			Ød1 - Output diameter						
				Ød2 - Output diameter (For «W» branch only)					
					S*	*, W*, Q*	**	Branch "S"* Branch "W"* Branch "O"**	Configuration
						00SM =	= Cre = Sol = Silv	ite	Color
								With insulation with closed cells Without insulation	Acoustic insulation
DRA ·	BRA	· 305 ·	· 305 ·	203	- S -	9003	х	Annotation	Example

Notes : The « W » branch may have two different outlet diameters. * For « S » and « W » fittings, add an elbow to the degree and diameter chosen to complete the branch. ** For « Q », the input diameter can not exceed the output diameter.

Our thermolacqued paint are available in the RAL color chart only. Metallic colors available on request.

DRA - Codification



Coding for anchorage system, with rail

